



**Southwest**  
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## **Coolant Fluid Maintenance**

### Why Change Coolant Fluid?

Over time:

- Corrosion and rust inhibitors in fluid break down
- Rust forms on iron components
- Corrosion forms on aluminum components
- Residue is deposited on horizontal surfaces and can clog radiator

### Benefits of Coolant Fluid Service

- Prolongs life of radiator and cooling system components
- Improves cleanliness, efficiency and reliability of cooling system

### How Often Should Fluid be Changed?

- Follow manufacturer recommendation
- When fluid is dark brown, rust colored, or has floating residue
- When PH level is out of balance
- When the temperature protection has been reduced.